

LEVEL PURE

LIFT YOUR IDEAS

In response to the ergonomic challenges in the workplace, Bene has developed LEVEL LIFT PURE, a new range of height-adjustable desks, that really impresses with their innovative and functional design and high product intelligence. Designed for alternating between sitting and standing, these desks make a significant contribution to keeping the body and mind active, and are available in a variety of designs, colours and surface finishes.

All tables in the LEVEL LIFT PURE family, such as the classic LEVEL LIFT PURE and the height-adjustable double workstation solution LEVEL LIFT PURE TWIN, are progressively height adjustable.

Additionally, and matching the LEVEL LIFT PURE portfolio, LEVEL PURE and LEVEL PURE TWIN, a work desk with a fixed-height, adjustable via a ratchet system, is available.



bene

INSPIRING OFFICES. SINCE 1790.

LEVEL PURE FAMILY

LEVEL

HEIGHT ADJUSTABLE



LEVEL LIFT



LEVEL LIFT TWIN



LEVEL LIFT PRO

FIXED HEIGHT



LEVEL



LEVEL TWIN

DELTA BY BENE



LEVEL
DELTA BY BENE



LEVEL
DELTA HIGH BY BENE

CLASSIC



LEVEL CLASSIC
FIXED HEIGHT



LEVEL CLASSIC
HEIGHT ADJUSTABLE

LEVEL PURE

HEIGHT ADJUSTABLE



LEVEL LIFT PURE



LEVEL LIFT PURE TWIN

FIXED HEIGHT



LEVEL PURE



LEVEL PURE TWIN

DELTA BY BENE



LEVEL PURE
DELTA BY BENE



LEVEL PURE
DELTA HIGH BY BENE

CLASSIC



LEVEL PURE CLASSIC
FIXED HEIGHT



LEVEL PURE CLASSIC
HEIGHT ADJUSTABLE

LEVEL PURE MEETING

HEIGHT ADJUSTABLE



LEVEL LIFT PURE MEETING
SINGLE- / MULTI-PART TABLETOP



LEVEL LIFT PURE MEETING QUATTRO
SINGLE- / MULTI-PART TABLETOP

FIXED HEIGHT



LEVEL PURE MEETING QUATTRO
SINGLE- / MULTI-PART TABLETOP



LEVEL PURE MEETING
SINGLE- / MULTI-PART TABLETOP



LEVEL PURE MEETING HIGH
SINGLE- / MULTI-PART TABLETOP

DELTA BY BENE



LEVEL PURE MEETING DELTA
SINGLE- / MULTI-PART TABLETOP



LEVEL PURE MEETING DELTA HIGH
SINGLE- / MULTI-PART TABLETOP

ELECTRIC HEIGHT ADJUSTMENT

RASTOMAT

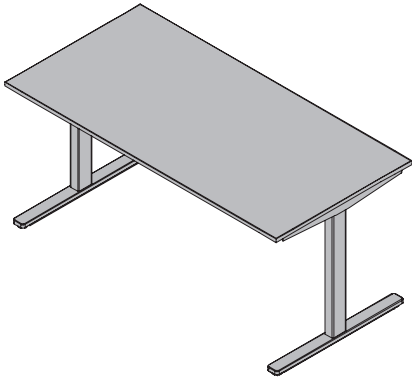
ALSO AVAILABLE WITH
ROUND COLUMN DESIGN

ALSO AVAILABLE WITH DELTA WOOD DESIGN

PRODUCT DESCRIPTION

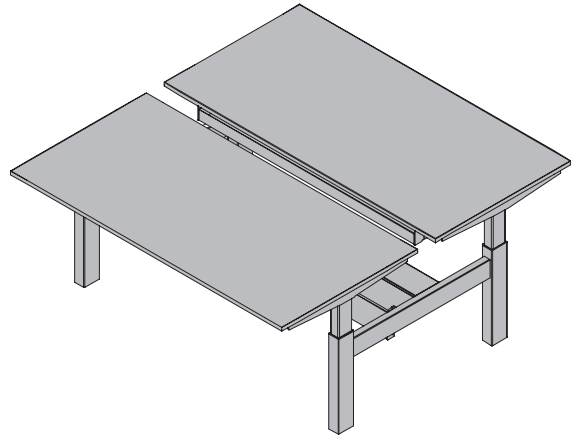
The LEVEL family is divided into four table types.

LEVEL PURE



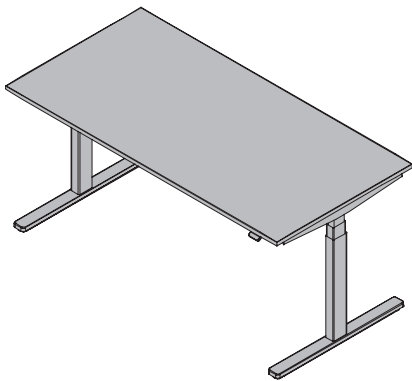
- LEVEL PURE variants
- without height adjustment
 - height adjustment by rastomat

LEVEL PURE TWIN



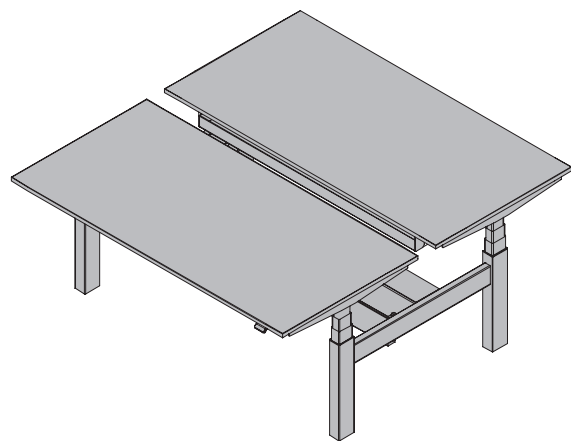
- LEVEL PURE TWIN variants
- without height adjustment
 - height adjustment by rastomat

LEVEL LIFT PURE



- LEVEL LIFT PURE variants
- height adjustment by manual switch

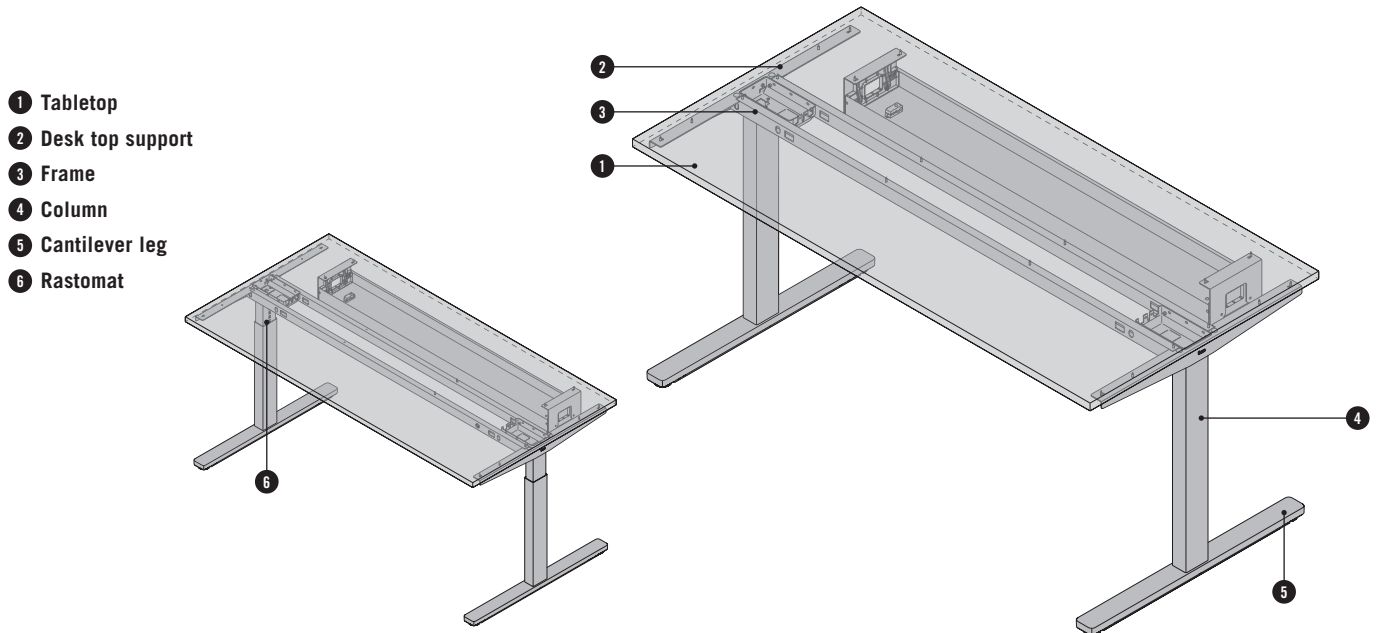
LEVEL LIFT PURE TWIN



- LEVEL LIFT PURE TWIN variants
- height adjustment by manual switch

PRODUCT DESCRIPTION - LEVEL PURE

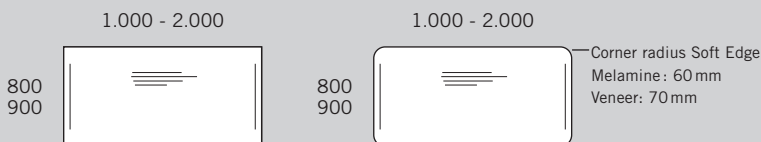
T-leg, Classic, Delta, Delta wood, Delta High, Delta High wood frame with 10 mm of floor compensation, a rectangular tabletop optionally available with Soft Edge, with a panel strength of 13 mm, 19 mm or 25 mm and a 2 or 3 mm edge.



OVERVIEW AND DIMENSIONS

TABLE TOP

19 mm/25 mm chipboard, 19 mm chipboard with Fenix, 13 mm compact tabletop



Measurements in mm

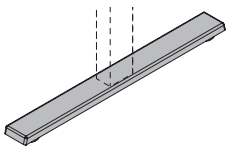
FRAME VERSIONS - LEVEL PURE

The heights shown all refer to the upper edge of the desk when 25 mm chipboard is being used.
 In the case of 19 mm chipboard and 13 mm compact top, the desk height is reduced accordingly.

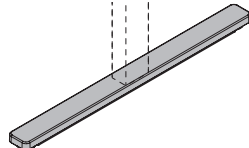
T-LEG

Powdered rectangular steel pipe, 80x50 mm
 Levelling: +10 mm with adjustment screws
 Frame colours: SZ black, AL aluminium or WI white

T-leg column can be configured with two different cantilever legs.

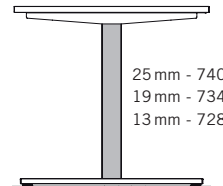


LIGHT: cantilever leg
 - more affordable entry-level cantilever leg
 - welded canted steel plate
 - powder-coated
 - only for rectangular column/
 table depth 800 mm



DESIGN: die cast cantilever leg
 - die-cast aluminium
 - high stability
 - high form and design quality, tailored to the platform
 - powder-coated

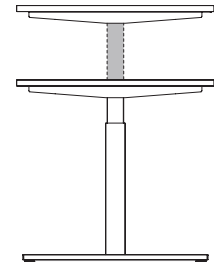
1-part column
 fixed height



25 mm - 740
 19 mm - 734
 13 mm - 728

HEIGHT ADJUSTMENT

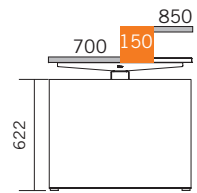
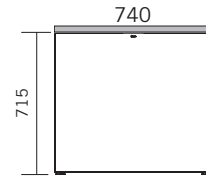
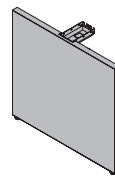
for 2-part column
 rastomat



25 mm - 860
 19 mm - 854
 13 mm - 848

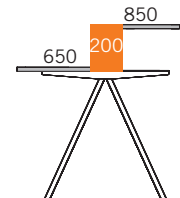
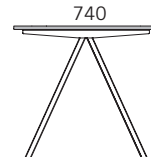
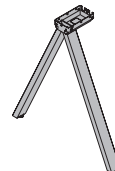
CLASSIC¹

- Thickness of slab-end 38 mm, chipboard for melamine, 39 mm, chipboard for veneer, fastening construction and cover plate made of steel
- Levelling: +10 mm by means of adjustment leg
- Range of height adjustment: 740 mm fix or in 20 mm grid with tool



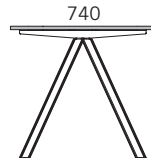
DELTA

- Rectangular pipe 60 x 30 mm, steel
- Levelling: +10 mm by means of adjustment leg
- Range of height adjustment: 740 mm fixed or height adjustable between 650 - 850 mm



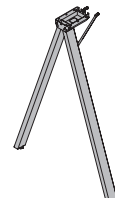
DELTA WOOD

- Wooden tube 57x53.5 mm, to steel pipe
- Levelling: +10 mm by means of adjustment leg
- Range of height adjustment: 740 mm fixed



DELTA HIGH

- Rectangular pipe 60 x 30 mm, steel
- Levelling: +10 mm by means of adjustment leg
- Range of height adjustment: 1.070 mm fixed



DELTA HIGH WOOD

- Wooden tube 57x53.5 mm, to steel pipe
- Levelling: +10 mm by means of adjustment leg
- Range of height adjustment: 1.070 mm fixed

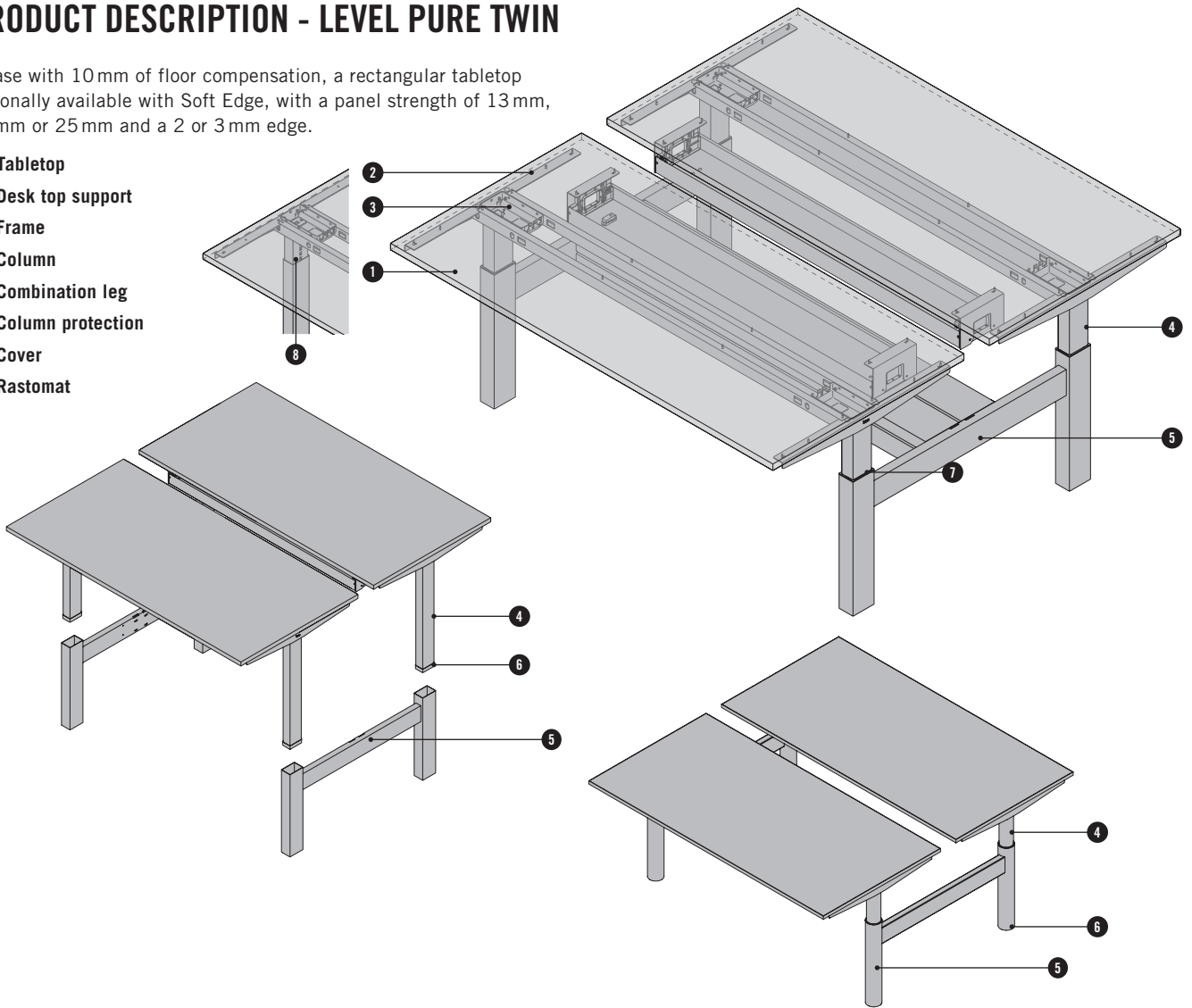


¹ not possible in combination with desktop shape rectangle RE with Soft Edge

PRODUCT DESCRIPTION - LEVEL PURE TWIN

T-base with 10 mm of floor compensation, a rectangular tabletop optionally available with Soft Edge, with a panel strength of 13 mm, 19 mm or 25 mm and a 2 or 3 mm edge.

- 1 Tabletop
- 2 Desk top support
- 3 Frame
- 4 Column
- 5 Combination leg
- 6 Column protection
- 7 Cover
- 8 Rastomat

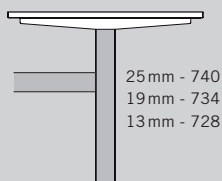


OVERVIEW AND DIMENSIONS

RECTANGULAR/ROUND COLUMN

Powdered 99,5x60 mm/99,5x80 mm steel profile pipe
 Levelling: +10 mm with adjustment screws
 Frame colours: SZ black, AL aluminium or WI white

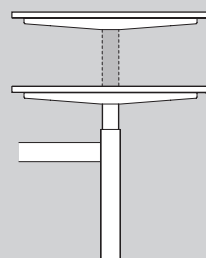
1-part column
 fixed height



25 mm - 740
 19 mm - 734
 13 mm - 728

HEIGHT ADJUSTMENT

for 2-part column
 rastomat



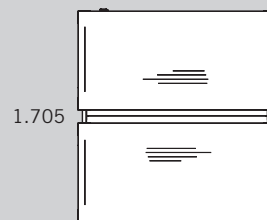
25 mm - 860
 19 mm - 854
 13 mm - 848

25 mm - 620
 19 mm - 614
 13 mm - 608

TABLE TOP

19 mm/25 mm chipboard, 19 mm chipboard with Fenix,
 13 mm compact tabletop

1.000 - 2.000



1.705

1.000 - 2.000



1.705

Corner radius Soft Edge
 Melamine: 60 mm
 Veneer: 70 mm

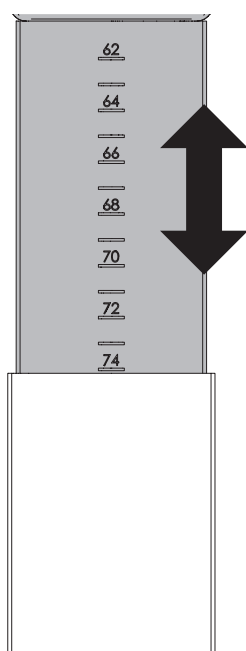
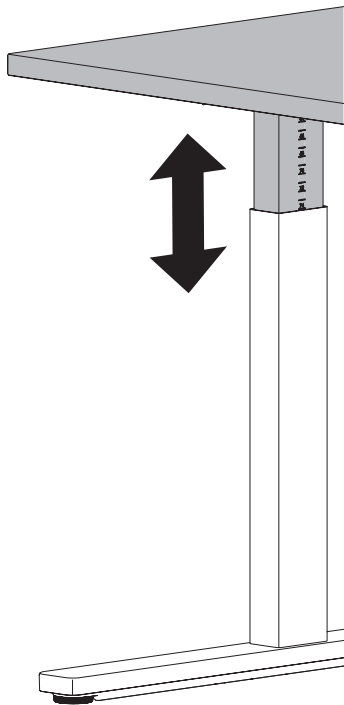
Measurements in mm

PRODUCT DESCRIPTION - LEVEL PURE /LEVEL PURE TWIN

Tables without height adjustment have a fixed height of 740 mm.

HEIGHT ADJUSTMENT BY RASTOMAT

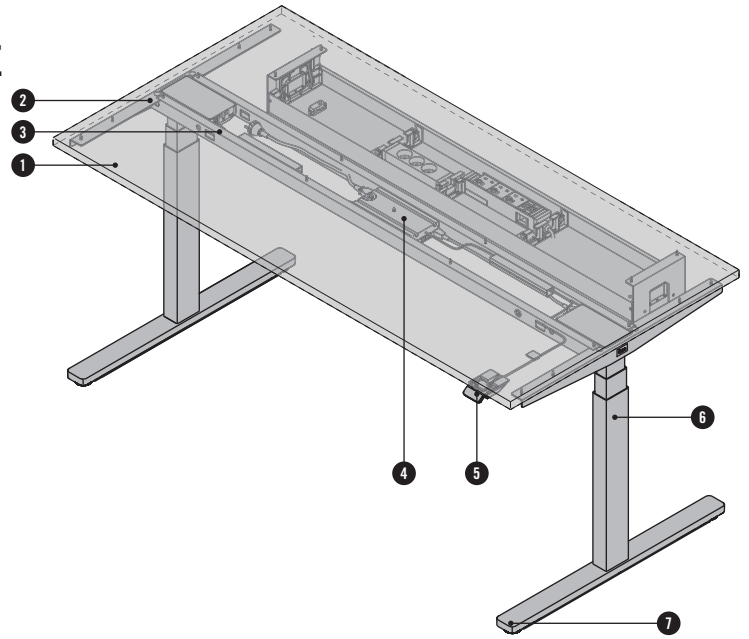
- Range of height adjustment: 620 - 860 mm
- without tool



PRODUCT DESCRIPTION - LEVEL LIFT PURE

A solid desk for alternating at work between sitting and standing. T-base with 10 mm of floor compensation, a rectangular tabletop optionally available with Soft Edge, with a panel strength of 13 mm, 19 mm or 25 mm and a 2 or 3 mm edge.

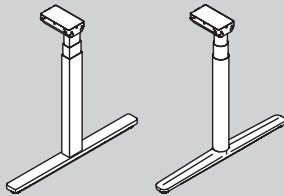
- 1 Tabletop
- 2 Desk top support
- 3 Frame
- 4 Control unit or power supply unit
- 5 Manual switch
- 6 Electric lift column
- 7 Cantilever leg



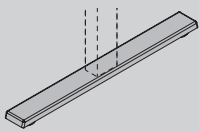
OVERVIEW AND DIMENSIONS

T-LEG RECTANGULAR/ROUND

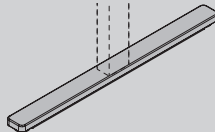
Powdered steel pipe,
 rectangular: 80x50 mm, round: Ø70 mm
 Levelling: +10 mm with adjustment screws
 Frame colours: SZ black, AL aluminium or WI white
 *T-leg round only in 3-part column design.



T-leg column can be configured with two different cantilever legs.



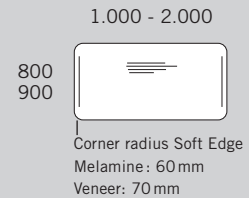
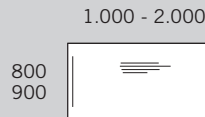
LIGHT: cantilever leg
 - more affordable entry-level cantilever leg
 - welded canted steel plate
 - powder-coated



DESIGN: die cast cantilever leg
 - die-cast aluminium
 - high stability
 - high form and design quality, tailored to the platform
 - powder-coated

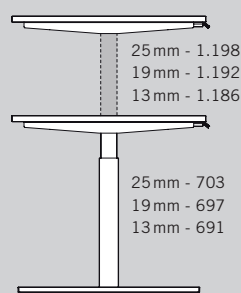
TABLE TOP

19 mm/25 mm chipboard, 19 mm chipboard with Fenix, 13 mm compact tabletop

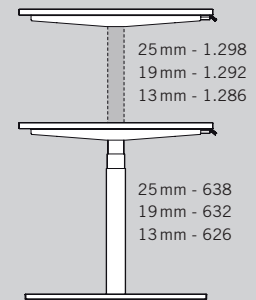


HEIGHT ADJUSTMENT

for 2-part column



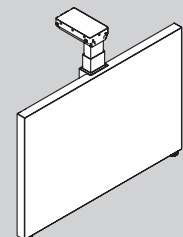
for 3-part column



ADDITIONAL INFORMATION FOR CANTILEVER LEG		
Table depth	800 mm	900 mm
Design die cast cantilever leg (for rectangular or round columns)		
750 mm	x	-
850 mm	-	x
Light cantilever leg (for rectangular columns)		
703 mm	x	-

CLASSIC LIFT

Thickness of slab-end chipboard: 38 mm for melamine, 39 mm for veneer, fastening construction and cover plate made of steel
 Levelling: +10 mm by means of adjustment leg

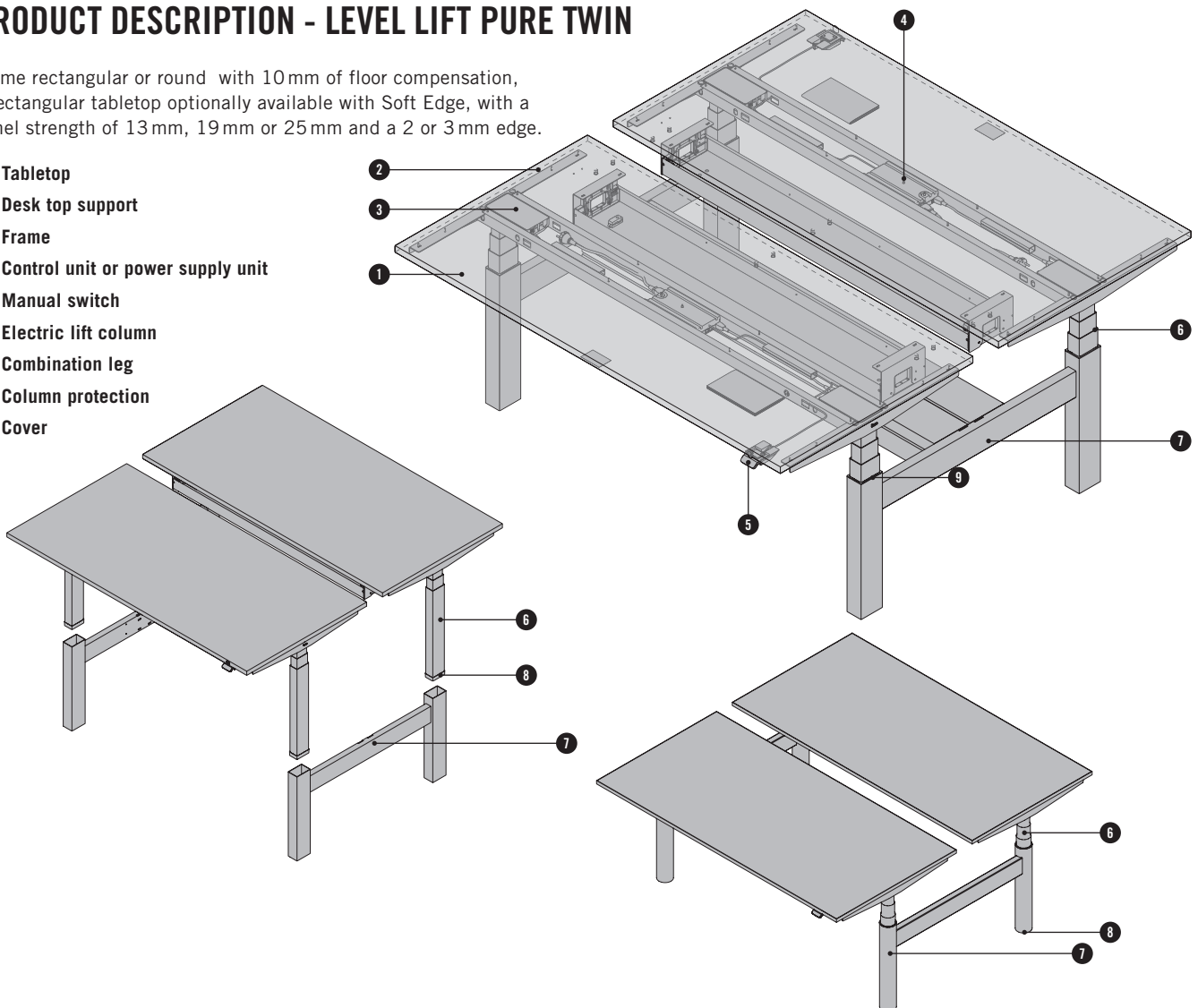


Measurements in mm

PRODUCT DESCRIPTION - LEVEL LIFT PURE TWIN

Frame rectangular or round with 10 mm of floor compensation, a rectangular tabletop optionally available with Soft Edge, with a panel strength of 13 mm, 19 mm or 25 mm and a 2 or 3 mm edge.

- 1 Tabletop
- 2 Desk top support
- 3 Frame
- 4 Control unit or power supply unit
- 5 Manual switch
- 6 Electric lift column
- 7 Combination leg
- 8 Column protection
- 9 Cover



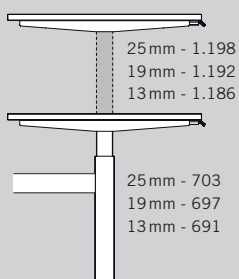
OVERVIEW AND DIMENSIONS

RECTANGULAR/ROUND COLUMN

Powdered 99,5x60 mm/99,5x80 mm steel profile pipe
 Levelling: +10mm with adjustment screws
 Frame colours: SZ black, AL aluminium or WI white

HEIGHT ADJUSTMENT

for 2-part column



for 3-part column

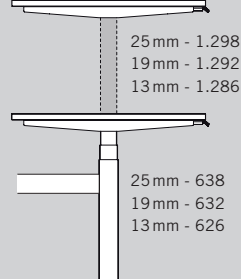
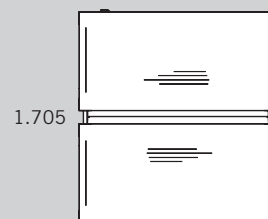


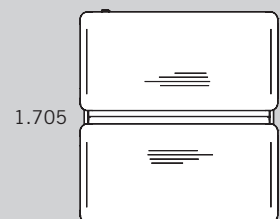
TABLE TOP

19 mm/25 mm chipboard, 19 mm chipboard with Fenix,
 13 mm compact tabletop

1.000 - 2.000



1.000 - 2.000



Corner radius Soft Edge
 Melamine: 60 mm
 Veneer: 70 mm

Measurements in mm

The warranty period is 5 years. The Bene warranty conditions apply (Bene product warranty DB-ZFP-400).

OVERVIEW AND DIMENSIONS

COLUMN TYPES

The following types of columns are used for LEVEL LIFT PURE.

TWO-PART/THREE-PART TELESCOPIC RECTANGULAR COLUMN

- without visible glides
- two-part rectangular column (DL5 IC); stroke length: 495 mm or
- three-part rectangular column (DL6 IC); stroke length: 660 mm
- lifting force 500 N / column
- basic software collision protection with EASY hand control
- increased collision protection with BASIC manual switch with sensor and PREMIUM with sensor
- control integrated in column Master / slave system (two different columns per table)
- manual switch is connected directly to master column
- external power supply included

Maximum load 75 kg

(PC, PC holder, T-Panel, etc. must be included in the calculation!)

Type

- Power supply input 100V AC to 240V AC, 50 Hz/60 Hz
- Maximum on-time 2 min. on, 18 min. off
- Protection category II
- Noise ~46 dB
- Upward lift speed 38 mm/s

Reference values for power consumption

	Load	for power consumption
· Stand-by		< 0,1 watts
· Upward lift	75 kg	175 watts

THREE-PART TELESCOPIC ROUND COLUMN

- without visible glides
- three-part round column (DL11 PLUS) - stroke length: 660 mm
- lifting force 800 N / column
- basic software collision protection with EASY hand control
- increased collision protection with BASIC manual switch with sensor and PREMIUM with sensor
- two identical columns per table
- hand switch is connected to control unit
- separate control unit with integrated power supply included

Maximum load 100 kg

(PC, PC holder, T-Panel, etc. must be included in the calculation!)

Type

- Power supply input 230 V AC, 50 Hz
- Maximum on-time 2 min. on, 18 min. off
- Protection category II
- Noise ~43 dB
- Upward lift speed 38 mm/s

Reference values for power consumption

	Load	for power consumption
· Stand-by		< 0,1 watts
· Upward lift	100 kg	300 watts

If a LEVEL LIFT PURE with a 3-part rectangular column with a maximum load of 100 kg is required for a project, please submit a technical enquiry (TA).

PRODUCT DESCRIPTION

HEIGHT ADJUSTMENT WITH MANUAL SWITCH

There are three different types of manual switch.

MANUAL SWITCH EASY

Dimension: W: 60 mm, H: 15,8 mm

Colour: Anthracite grey

Functions: up/down function, operation via buttons



MANUAL SWITCH BASIC WITH SENSOR

Dimension: W: 82 mm, H: 28,8 mm

Colour: Black

Functions: up/down function, intuitively operated element, with integrated collision protection sensor



MANUAL SWITCH PREMIUM WITH SENSOR

Dimension: W: 82 mm, H: 28,8 mm

Colour: Black

Functions: up/down function, intuitively operated element, with integrated collision protection sensor, graphic display. 4 memory positions, key lock, upper and lower limit of table height

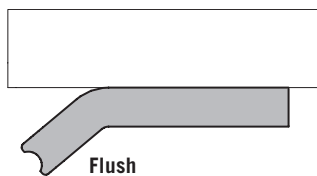
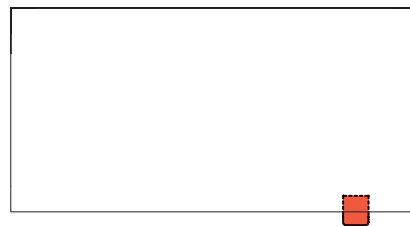
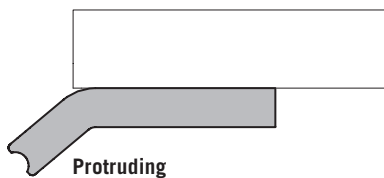


Intuitive operation

The manual switches (BASIC WITH SENSOR and PREMIUM WITH SENSOR) are operated via a tilt function instead of buttons so that direct visual contact with the hand control is not necessary when adjusting the height of the table.

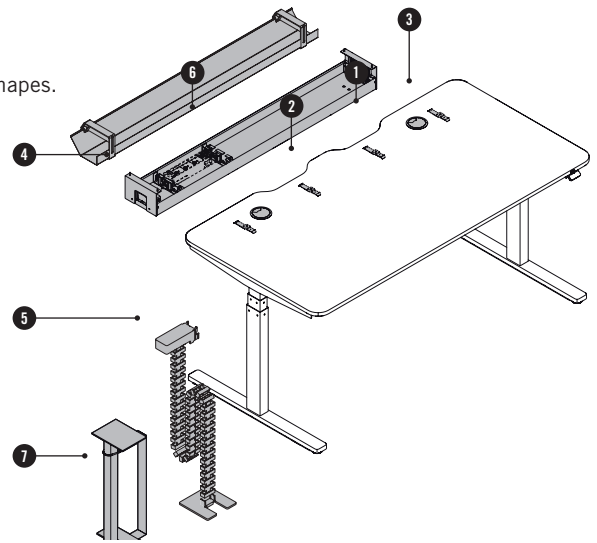
MANUAL SWITCH POSITIONS

The switch is only available on the right-hand side of the desk, but it is possible to choose its positioning, as either protruding or flush with the table top. The manual switch Easy can only be selected in the protruding position.



OPTIONS

Options for LEVEL PURE family. The following are available for these tabletop shapes. The properties of the options always apply for one tabletop.

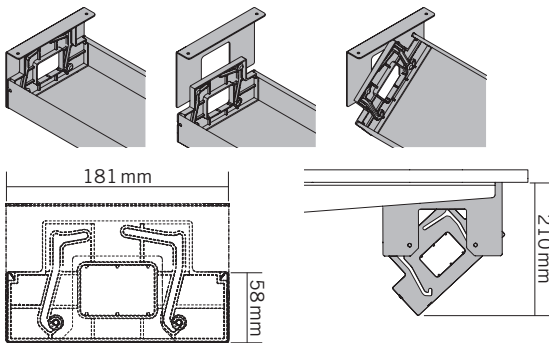


1 Cable gap
Fixed positions. 1 or 2 cable gaps are possible per tabletop: left/right/left and right. Not possible for 3 mm edges.
Dimension: width 350 mm, depth 45 mm

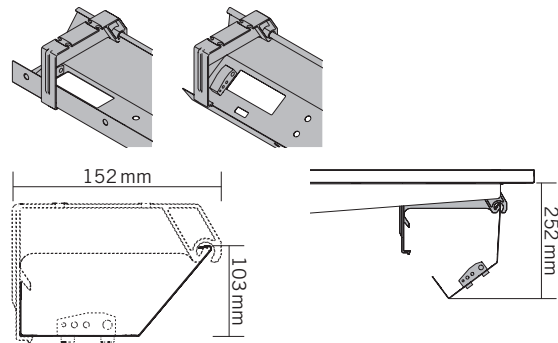
2 Cable clips

3 Grommet hole
Fixed positions. 1 or 2 cable outlet holes are possible per top: left/right/left and right.
Cover colour: SZ black, AL aluminium or WI white

4 Tiltable cable tray L
screwed into tabletop
Colours: SZ black, AL aluminium or WI white



4 Foldable cable tray T
with a cable support arm screwed into tabletop
Colours: SZ black, AL aluminium or WI white



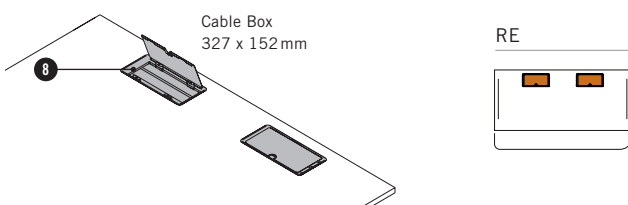
5 Cable chain for further information → priceliste „cable- & media management“

6 Plug board bracket for cable tray L
to attach the connection plug board in the cable tray,
colour: SZ black

7 CPU holder
Type: general, mounted on plate

8 Cable Box
The cable box enables quick and easy access to the cable tray. The plastic frame and the metal flap are available in white, black or aluminum.

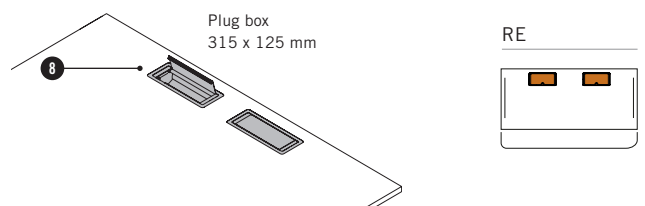
- max. 2 units per table top possible
- position per desktop shape specified as fixed
- position in the centre up to desk width of 1.399 mm
- position left|right|left and right from desk width of 1.400 mm



9 Plug Box
The plug box is milled flush into the table top and can be equipped with a connection plug board. The metal flap are available in black or aluminum.

- Flap can only be opened from one side via “Push to open”.
- max. 2 units per table top possible
- position per desktop shape specified as fixed
- position in the centre up to desk width of 1.399 mm
- position left/right/left and right from desk width of 1.400 mm

Cannot be combined with sliding top and cable flap.



OPTIONS

EXCESS LENGTH OF DESK TOP

Depending on the shape of the table top, the table top can be enlarged in different directions by the specified dimensions.

LEVEL PURE/LEVEL LIFT PURE

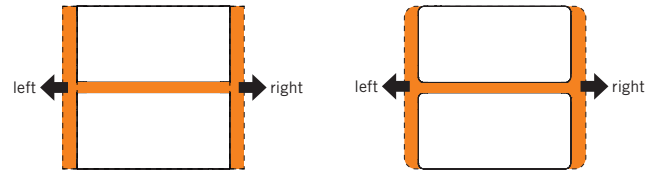
RE



left: 0 - max. 200 mm
right: 0 - max. 200 mm

LEVEL PURE TWIN/LEVEL LIFT PURE TWIN

RE



left: 0 - max. 200 mm
right: 0 - max. 200 mm

CABLE MANAGEMENT

The type of cable management is based on the column design. There are two basic systems.

- **Two-part/three-part column with basic collision protection:** Here the control system is integrated into the column. The column designated as "master" handles the connection to the second, the manual switch and the motor cable for the connection to the power supply unit. The power supply unit, in turn, is connected to the electrical grid through the power lead.
- **3-part column with increased collision protection:** These columns always require a control system. Both columns, the manual switch and the power lead are connected to this central component.

Two lengths are available for the power lead with the plug types A, D, F, L:

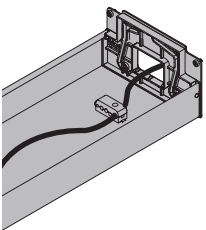
- 1.500 mm: to connect to a connection plug board in the cable tray (plug type L, only with increased protection against uncontrolled movement: 2.000 mm)
- 3.000 mm (columns without increased collision protection) or 3.200 mm (columns with increased collision protection): for a direct connection to a power socket in the building (e.g. floor tank)

Plug types

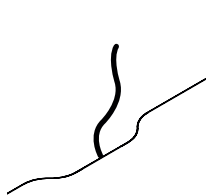
A, F, L: straight plug
D: angle plug

OPTIONAL

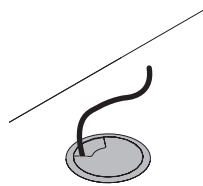
Cable tray



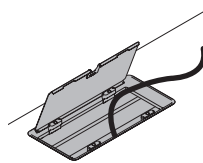
Cable gap



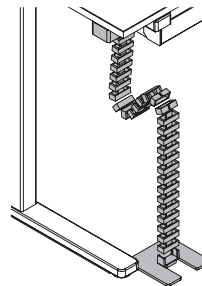
Cable outlet



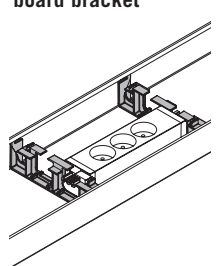
Cable box



Cable chain



Connection plug board bracket



Extended cable management and technical description → [Price list cable and media management](#).

OPTIONS

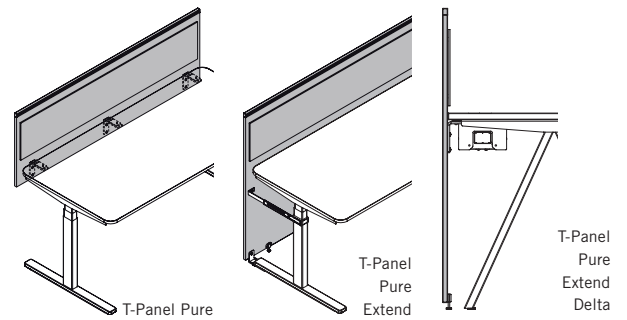
PREPARATION FOR CONNECTION TO T-PANEL

Threaded inserts are always embedded on the underside of the tabletop. This means that a T-Panel can easily be added at a later time. Can also be connected to T-Panel Extend, not possible in combination with Delta High frame.

The connection to a compact top or the connection of T-Panel Multi is not possible.

The Light cantilever leg not in combination with a T-Panel Extend (Curve, Pure) can be used.

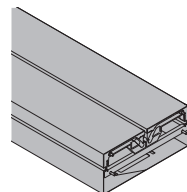
Further information → price list T-Panel Pure and T-Panel Curve



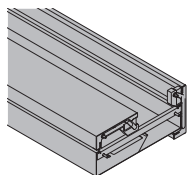
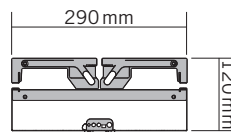
CENTRAL CABLE TRAY FOR LEVEL PURE TWIN/LEVEL LIFT PURE TWIN

Covering can be rotated and mounted on the combination leg. Colours: Black, white, or aluminium

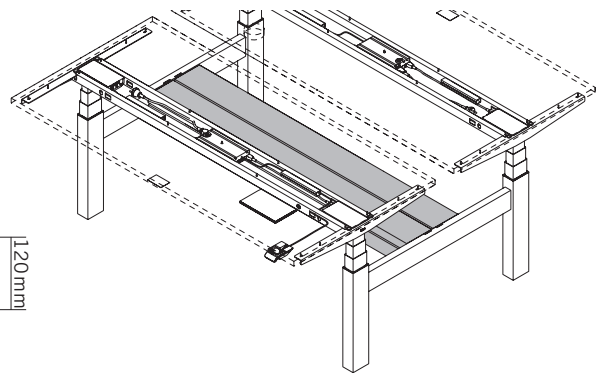
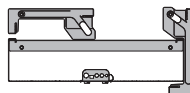
RE



closed



right side open,
cable tray can be opened on both sides



OPTIONS

SPACERS

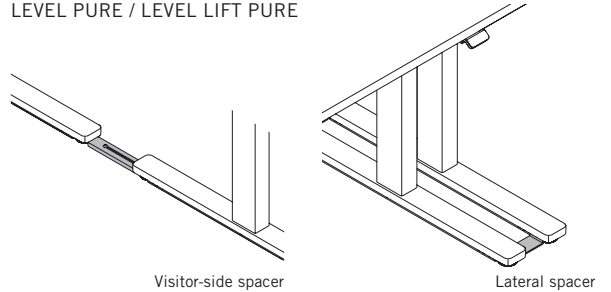
Spacers can be used to connect several tables. They keep the distance between the tables constant at a minimum of 25 mm.

Attention: The lateral spacers are different for the rectangular and the round column or the foot bracket. Please pay attention to this when configuring!

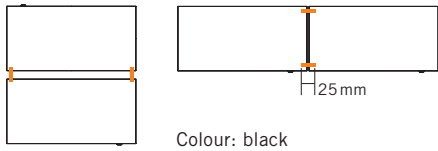
Not available in combination with Light cantilever leg.

Included in the package: Two units, spacers must be ordered separately.

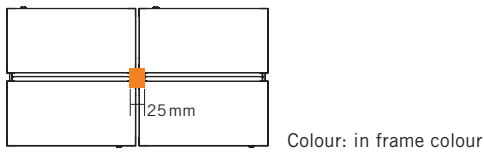
Spacers for design die-cast cantilever leg for LEVEL PURE / LEVEL LIFT PURE



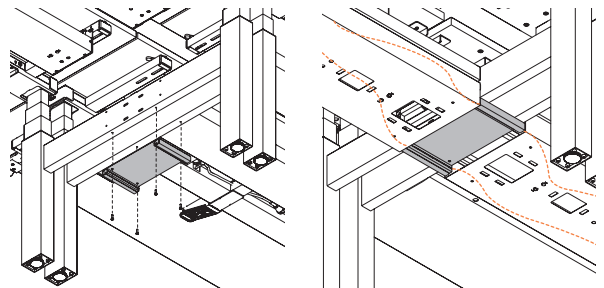
Spacer positions LEVEL PURE/LEVEL LIFT PURE



Spacer position LEVEL PURE TWIN/LEVEL LIFT PURE TWIN



Spacer LEVEL PURE TWIN/LEVEL LIFT PURE TWIN, with integrated cable lead



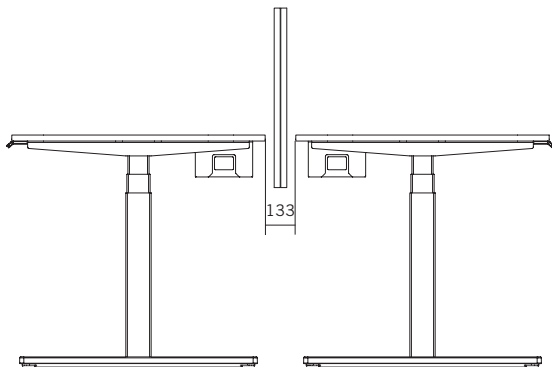
NOTE - SPACER ON VISITOR SIDE

The visitor-side spacers (always 100 mm adjustable) are generally intended for installation with T-Panels. Dimensions in the table always the dimensions between two tabletops.

Depth (mm)	T-leg	
	min.	max.
800	103	203
900	103	203

Example

At 2 x 800 depth with T-Panel Multi + distances, the result is 133 mm - according to the table, it works (between 103 and 203 mm).



INSPIRATIONS

The settings presented below are intended to give you ideas and enable you to quickly calculate prices. You can also budget these in the pCon.planner.



Inspiration #01

- LEVEL LIFT PURE with 3-part column, rectangular T-leg
- Rectangular, 1.600 x 800 mm
- Chipboard, MW white
- with cable tray, connection plug board holder, cable chain
- with increased collision protection
- manual switch Premium BT
- T-Panel Pure in melamine, MW white with accessories
- CT mobile pedestal with seat upholstery
- RIYA high



Inspiration #02

- LEVEL LIFT PURE with 3-part column, rectangular T-leg
- Rectangular, 1.800 x 800 mm
- Chipboard, EY oak sylt
- with cable tray, connection plug board holder, cable chain
- with increased collision protection
- manual switch Premium BT
- T-Panel Pure in veneer, with EY oak sylt with accessories
- CUBE_S sliding door cabinet
- RIYA high

INSPIRATIONS



Inspiration #03

- LEVEL LIFT PURE with 3-part column, rectangular T-leg
- Rectangular with Soft Edge, 1.600 x 800 mm
- Compact top, MW white
- with cable tray, connection plug board holder, cable chain
- with increased collision protection
- manual switch Premium BT
- SIDE_S Caddy
- SIDE_S Credenza
- RIYA high



Inspiration #04

- 2x LEVEL LIFT PURE with 3-part column, rectangular T-leg
- Rectangular, 1.600 x 800 mm
- Chipboard, MW white
- with cable gap, cable tray, connection plug board holder, cable chain
- with increased collision protection
- manual switch Premium BT
- T-Panel Pure Extend, melamine MW white with pin board
- 2x SIDE_S pedestal
- 2x RIYA high

INSPIRATIONS



Inspiration #05

- LEVEL PURE with Delta steel, black
- Rectangular with Soft Edge, 1.600 x 800 mm
- Chipboard, MW white
- With grommet hole, cable tray, cable chain
- CT mobile pedestal with seat upholstery
- RIYA high



Inspiration #06

- LEVEL PURE with Delta wood, HC oak nature
- Rectangular with Soft Edge, 1.600 x 800 mm
- Chipboard, MW white
- With cable gap, cable tray, cable chain
- T-Panel Curve with organisation rail
- T-Caddy Mini
- Medium-high RIYA

INSPIRATIONS

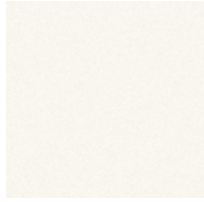


Inspiration #07

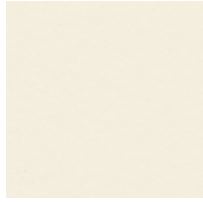
- LEVEL PURE with Classic
- Rectangular, 1.600 x 800 mm
- Chipboard, MW white
- With cable box, cable tray, cable chain
- T-Caddy Mini
- RIYA high

COLOURS & MATERIALS

MELAMINE GROUP 1: Basic colours



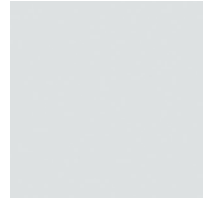
MW white



MQ office white



MC canvas



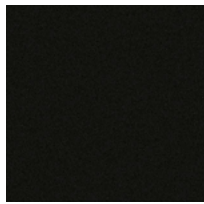
MP platinum



MA aluminium



MS slate

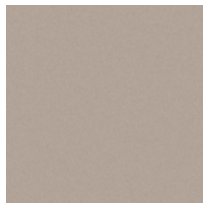


MB basalt

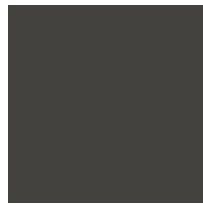
MELAMINE GROUP 2: Additional basic colours



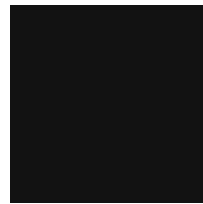
MH stone grey



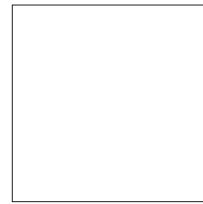
TM clay



MD urban grey



MGS graphite black



MSW snow white

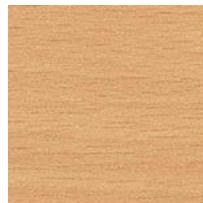
MELAMINE GROUP 2: Decor colours



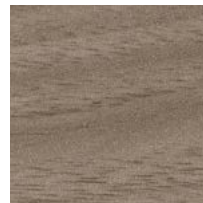
AR maple



EZ oak vicenza



BH beech light



NG walnut grey

MELAMINE GROUP 3: Accent colours

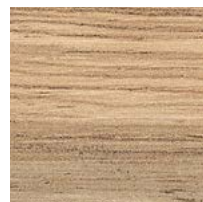


MPZ pistachio

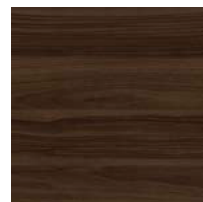


MHR light rose

MELAMINE GROUP 3: Decor colours, wooden texture

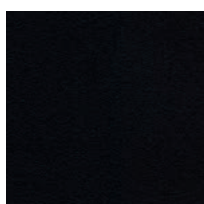


CO coco texture



MNP walnut pavia

FENIX



black

COLOURS & MATERIALS

VENEER: Maple



AK canad. maple

VENEER: Beech

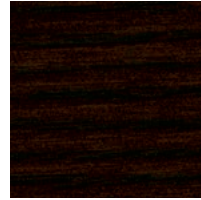


BG beech, grey

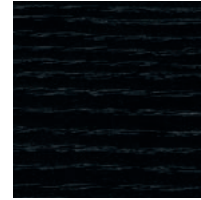
VENEER: Oak



EY oak, silt



ER oak, amaretto

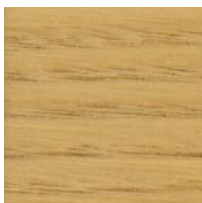


EV oak, volcano



EG oak grey

VENEER: Chestnut



KD chestnut natural

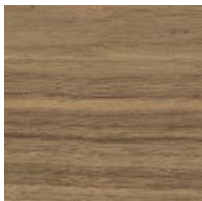


KP chestnut brown

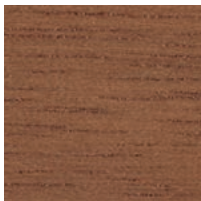


KQ chestnut grey

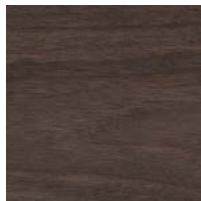
VENEER: Walnut



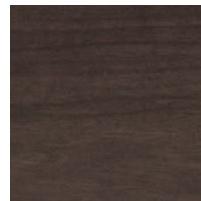
NF americ. walnut



NR walnut, sienna

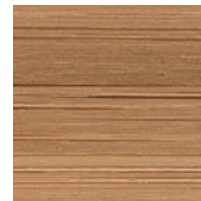


NB walnut, umbra



NA wal., anthracite

VENEER: Bamboo



BJ bamboo

THE BENE RESPONSIBILITY

Bene plays a pioneering role in the field of sustainability. This spans all company divisions – from product development, procurement, production, and logistics to product recycling. From the first sketch through to series production, ecological requirements are always an important factor in the product development process. It includes selecting environmentally compatible materials, such as certified timbers from sustainably managed forests, using recycled materials and increasing the use of renewable raw materials. Other important requirements for a sustainable product design are labelling the materials, their ability to be repaired, and a long service life for the components used, with the aim to integrate them into a second product life cycle.

To guarantee a high recyclability standard for our products at the end of their service life, we avoid composites as much as possible and develop furniture that allows for disassembly by material type.

Bene products are sourced and made in Europe. 99.9% of all deliveries reach us from a European country. Around 94% of all raw material supplies come from Austria and Germany. Around 93% of the raw materials comes from suppliers within 500 kilometres of our production site.

SUSTAINABLE RAW-MATERIALS

At Bene, the following materials are used as a matter of course:

- chipboards low in formaldehyde
- glues low in formaldehyde
- water-based varnish systems
- recyclable materials
- materials with a high recycling share
- PVC-free synthetics

Bene guarantees products free from:

- CMR substances
- halogenated solvents in synthetics
- chlorinated hydrocarbons
- heavy metal pigments
- materials with azo pigments
- Coatings with biocidal effects (such as wood preservatives, pesticides).

CONTRIBUTION TO BUILDING CERTIFICATIONS

In the context of ecological building certification, design systems such as furniture and dividing walls help to achieve a good result and a higher score.

Bene's products make a contribution towards the LEED, WELL Building Standard, DGNB, BREEAM, etc. certifications. Criteria include, for example, environmental product declarations, indoor air quality, acoustics and convertibility.

LEVEL LIFT PURE

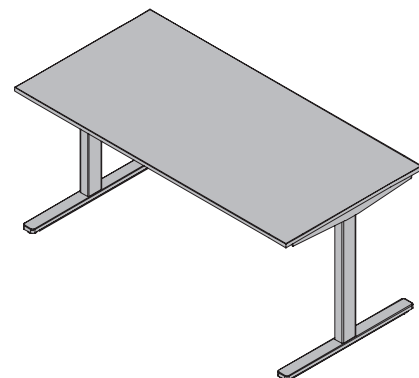
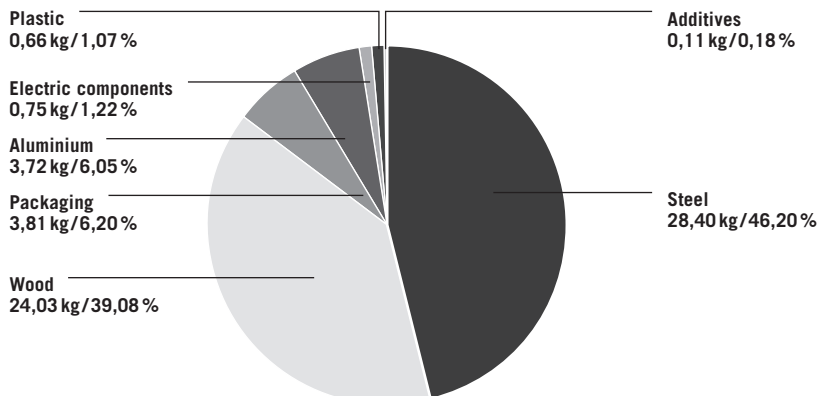
Example configuration

- LEVEL PURE
- T-Leg
- 1.600 x 800 mm
- Melamine, Chipboard 19 mm
- Total weight 135,31kg

Environmental key figures

- 100% sortable by type
- 99,7% recyclable
- 64,2% of contents are renewable raw materials
- 46,4% recycled production materials

Materials



On request, Environmental Product Declarations (EPD, LCA) – at Bene we call them Life Cycle Data Sheets – can be provided for all standard product configurations.

A list of product-specific certificates and design awards can be found on the Bene product website.

Environment-related information about Bene: <https://bene.com/en/sustainability-report-2021/>